# Description

# METHOD OF REDUCING A FRINGE FIELD EFFECT IN AN LCD AND RELATED STRUCTURE

### **BACKGROUND OF INVENTION**

[0001] 1. Field of the Invention

[0002] The present invention relates to a method of reducing a fringe field effect in an LCD and related structure, and more particularly, to a method and related structure adapted in pixels of a VAN (vertical aligned nematic) LCOS display for improving the brightness uniformity and contrast ratio.

[0003] 2. Description of the Prior Art

[0004] Currently, LCD projection is prevailing over all other digital projection technologies. However, several problems still remain to be overcome. One problem is that the limited aperture ratio and low light usage make the brightness insufficient. The other is the heat dissipation diffi-

culty. Since the LCD projector utilizes high luminant halogen filament bulbs which generate heat when illuminating, the heat dissipation problem reduces the lifetime of the halogen filament bulbs. Therefore, the LCOS (liquid crystal on silicon) projector, such as a VAN (vertical aligned nematic) LCOS display, has been highly developed since it adopts standard semiconductor processes and has the advantages of high resolution and high aperture ratio.

[0005]

Fig. 1 is a schematic diagram of a conventional VAN LCOS display. As shown in Fig.1, the conventional VAN LCOS display includes a silicon substrate 10, an insulating layer 12 positioned on the silicon substrate 10, a passivation layer 14 positioned above the insulating layer 12, two metal layers 16 and 18, and an aluminum reflective layer 20. The metal layer 16 is connected to switch components (not shown), the metal layer 18 is connected to a barrier layer (not shown), and the aluminum reflective layer 20 is used to reflect light beams. The conventional VAN LCOS display further includes liquid crystal molecules 22, two alignment layers 24, an ITO electrode 26, and a glass substrate 28. The liquid crystal molecules 22 are positioned above the passivation layer 14 and in between the two alignment layers 24, the ITO electrode 26 is positioned on the alignment layer 24, and the glass substrate 28 is positioned on the ITO electrode 26.

[0006] Fig.2 is a schematic diagram illustrating a fringe field effect. As shown in Fig.2, when the distance between pixels in an LCD panel becomes closer, the diffraction effect and the fringe field effect may occur. The diffraction effect results from the pixel electrodes which function as a raster. The fringe field has an extent 32 proportional to a cell gap 30 of the LCD panel. In other words, the larger the cell gap 30, the broader the extent 32.

[0007] As technologies progress, LCDs with high resolutions have become standard. However, the fringe field effect is not desirable when pursuing high resolution. Therefore, a method of reducing and controlling the fringe field effect for improving the brightness uniformity and contrast ratio is highly needed.

## **SUMMARY OF INVENTION**

[0008] It is a primary objective of the present invention to provide a method of reducing a fringe field effect in an LCD and related structure, particularly in the situation when the distance between two adjacent pixels is less than twice of the cell gap.

[0009] According to the claimed invention, a method of reducing

a fringe field effect in an LCD and related structure are disclosed. The LCD includes a substrate having a plurality of pixels arranged in arrays, and each pixel corresponds to a liquid crystal cell. The method includes forming a bump on at least a side of each pixel for controlling inclined directions of liquid crystal molecules in a liquid crystal cell, and forming a concave in each pixel for fixing a position of a reverse domain due to the different inclined directions of the liquid crystal molecules.

[0010]

The structure includes a first substrate having a pixel defined thereon, a liquid crystal cell, at least a bump, at least a concave, and a second substrate. The first substrate has a bottom layer thereunder. The liquid crystal cell has a plurality of liquid crystal molecules positioned above the first substrate. The at least bump is positioned on the first substrate and on at least two opposites of the pixel for controlling inclined directions of the liquid crystal molecules. The concave is positioned on the first substrate for fixing a position of a reverse domain due to different inclined directions of the liquid crystal molecules above the concave. The second substrate is positioned above the liquid crystal cell.

[0011] These and other objectives of the present invention will no

doubt become obvious to those of ordinary skill in the art after having read the following detailed description of the preferred embodiment that is illustrated in the various figures and drawings.

### **BRIEF DESCRIPTION OF DRAWINGS**

- [0012] Fig.1 is a schematic diagram of a conventional VAN LCOS display.
- [0013] Fig.2 is a schematic diagram illustrating a fringe field effect.
- [0014] Fig.3 is a schematic diagram of a VAN LCOS display in a power-off situation according to the present invention.
- [0015] Fig.4 is a schematic diagram of the VAN LCOS display shown in Fig.3 in a power-on situation.
- [0016] Fig.5 is a schematic diagram of the bumps and the concave shown in Fig.3.
- [0017] Fig.6 is a top view of the VAN LCOS display in a power-off situation.
- [0018] Fig.7 is a top view of the VAN LCOS display shown in Fig.6 in a power-on situation.
- [0019] Fig.8 is a top view of another VAN LCOS display in a power-off situation.
- [0020] Fig.9 is a top view of the VAN LCOS display shown in Fig.8 in a power-on situation.

- [0021] Fig.10 is a schematic diagram illustrating a reverse domain.
- [0022] Fig.11 is a cell gap vs. reverse domain chart.
- [0023] Fig.12 is a chart illustrating relations between the height of bump and response time.
- [0024] Fig.13 is a schematic diagram of a VAN LCOS display when the frame-plus-bias driving method is adopted.
- [0025] Fig.14 is a schematic diagram of another VAN LCOS display when the frame-plus-bias driving method is adopted.

  DETAILED DESCRIPTION

[0026] Fig.3 is a schematic diagram of a VAN LCOS display 34 in a power-off situation according to the present invention. As shown in Fig.3, the VAN LCOS display 34 includes a first substrate 36 having a bottom layer 38, a liquid crystal cell 40 having a plurality of vertically aligned liquid crystal molecules positioned above the substrate 36, a second substrate 42 positioned above the liquid crystal cell 40, two bumps 44 and 46 positioned on two opposite sides of a pixel of the first substrate 36, and a concave 48 positioned on the first substrate 36 between the bumps 44 and 46. The bumps 44 and 46 are for controlling inclined directions of the liquid crystal molecules of the liquid crystal molecules of the liquid

uid crystal cell 40, and the material of the bumps 44 and 46 include silicon oxide, silicon nitride, and other inorganic materials so as to reduce the fringe field effect. The concave 48 is used to fix a position of a black line due to different inclined directions of the liquid crystal molecules in the liquid crystal cell 40. It is to be noted that the concave 48 can be alternatively positioned anywhere between the two bumps 44 and 46. Preferably, the concave 48 is positioned halfway between the bumps 44 and 46. In such a case, the liquid crystal molecules alongside the concave 48 are arranged symmetrically, and thereby reveal identical optical characteristics. In addition, if a frameplus-bias inverse driving method is applied, two electrodes 50 and 52 corresponding to the bumps 44 and 46 must be installed on the bottom layer 38. In such case, the bumps 44 and 46 can generate an electric field so as to control the inclined directions of the liquid crystal molecules in the liquid crystal cell 40.

[0027] Fig.4 is a schematic diagram of the VAN LCOS display 34 shown in Fig.3 in a power-on situation. As shown in Fig.4, while power is provided, the bumps 44 and 46 enable the liquid crystal molecules in the liquid crystal cell 40 to incline from the bumps 44 and 46 to the concave 48 such

that a reverse domain is formed. The reverse domain causes the brightness to be uneven, and therefore the purpose of the concave 48 is to fix the position of the reverse domain right above the concave 48.

[0028] Fig. 5 is a schematic diagram of the bumps 44 and 46, and the concave 48 shown in Fig. 3. As shown in Fig. 5, the liquid crystal cell 40 has a cell gap d, the bumps 44 and 46 have a same height h1, and the concave 48 has a depth h2. The bumps 44 and 46, and the concave 48 are used to control the inclined directions of the liquid crystal molecules in the liquid crystal cell 40. By way of adjusting the relations among the cell gap d, the height h1, and the depth h2, the brightness uniformity and the contrast ratio are improved while the area having a poor display effect is reduced. According to the present invention, the height h1 of the bumps 44 and 46, the depth h2 of the concave 48, and the cell gap d of the liquid crystal cell 40 are consistent with the following relations.

[0029]  $1/15 \le h1/d \le 1 (EQ-1)$ 

[0030]  $1/50 \le h2/d \le 1/3$  (EQ-2)

[0031] According to EQ-1 and EQ-2, proper values of h1 and h2 can be obtained. The bumps 44 and 46 have a height h1

ranging from 0.3µm to 3µm, and a width ranging from 0.3µm to 20µm. The concave 48 has a depth ranging from 0.05µm to 3µm, and a width ranging from 0.05µm to 20µm.

[0032] Fig.6 is a top view of the VAN LCOS display in a power-off situation. As shown in Fig.6, the VAN LCOS display includes two bar bumps 54 and 56, and a bar concave 60. The bar bumps 54 and 56 have a bar-shaped structure and are positioned at two opposite sides of a pixel for controlling the inclined directions of liquid crystal molecules 58. The bar concave 58 also has a bar-shaped structure in parallel with the bar bumps 54 and 56, and is positioned between the bar bumps 54 and 56 for fixing a disclination line 62 generated when the liquid crystal molecules 58 are inclined.

[0033] Fig.7 is a top view of the VAN LCOS display shown in Fig.6 in a power-on situation. As shown in Fig.7, the liquid crystal molecules 58 are inclined from the bar bumps 54 and 56 toward to the bar concave 60 when power is provided. The disclination line 62 is a black line generated by the liquid crystal molecules 58 above the bar concave 60 or by the liquid crystal molecules 58 close to the bar concave 60. Consequently, the position of the disclination

line 62 is decided by the position of the bar concave 60.

[0034] Fig.8 is a top view of another VAN LCOS display in a power-off situation. As shown in Fig.8, the VAN LCOS display includes a circular bump 64 around a pixel for controlling inclined directions of liquid crystal molecules 66, and a concave 68 positioned within the circular bump 64 for fixing a black dot generated while the molecules 68 are inclined.

in a power-on situation. As shown in Fig.9, the liquid crystal molecules 66 are inclined from the circular bump 64 toward the concave 68. The concave 68 is used to fix the black dot resulting from the liquid crystal molecules 66 above the concave 68 or the liquid crystal molecules 66 close to the concave 68. Similarly, the position of the black dot is decided by the position of the concave 68. Preferably, the concave 68 is positioned at a symmetrical center of the circular bump 64. Accordingly, the liquid crystal molecules 66 are arranged symmetrically, and render the VAN LCOS display a better display effect.

[0036] Fig.10 is a schematic diagram illustrating a reverse domain. As shown in Fig.10, while the inclined directions of liquid crystal molecules 70 are inconsistent, a reverse domain 72 occurs. The reverse domain 72 causes the brightness to be uneven. Therefore, a concave is adopted to fix the position of a black line or a black dot resulting from the reverse domain 72.

Fig.11 is a cell gap vs. reverse domain chart, where differ-[0037] ent curves are obtained in different phase differences  $(\Delta nd)$ . As shown in Fig.11, a curve 74 is obtained when  $\Delta$ nd equals 270nm, a curve 76 is obtained when  $\Delta$ nd equals 300nm, and a curve 78 is obtained when \Darksquare equals 330nm. At a fixed cell gap, the variation of phase difference is weakly correlated with the extent of reverse domain. However, at a fixed phase difference, the variation of liquid crystal cell gap is strongly correlated with the extent of reverse domain. As a result, the correlation between the liquid crystal cell gap and the extent of reverse domain is more evident than the correlation between the phase difference and the extent of reverse domain.

[0038] The VAN LCOS display of the present invention is free to adopt different driving methods such as dot inversion, frame inversion, and frame-plus-bias inversion, and none of these methods has a light leakage problem in the dark state. Since there are no light leakage problems, the con-

trast ratio, which is a brightness ratio of a luminous state to that of a dark state, is high. However, the dot inversion method has the disadvantage of uneven brightness that causes a large extent of reverse domain. Therefore, the frame-plus-bias inversion driving method is preferred.

[0039]

Fig. 12 is a chart illustrating relations between the height of bump and response time, where the phase difference  $(\Delta nd = 275nm)$  and the liquid crystal cell gap  $(d = 2.0\mu m)$ are both fixed. As shown in Fig. 12, a curve 80 is obtained when the depth of the concave is 0µm, a curve 82 is obtained when the depth of the concave is 0.1µm, and a curve 84 is obtained when the depth of the concave is 0.5µm. While the bump and the concave are absent, different modes of LCDs, such as ECB mode, TN mode, INV-TN mode, etc., suffer from the uneven brightness problem due to the fringe field effect. The presence of the bump can reduce the fringe field effect, and the presence of the concave can fix the position of the disclination line. In other words, the reverse domain is formed right above the concave. It is worth noting that the phase difference is selected according to different modes of LCDs to enhance the function of the bump and the concave. Preferably, the phase difference is between 150nm to 410nm.

[0040] Fig. 13 is a schematic diagram of a VAN LCOS display when the frame-plus-bias driving method is applied, where Fig. 13A shows a power-off situation, and Fig. 13B shows a power-on situation. As shown in Fig. 13A, a plurality of bumps 90 are formed between adjacent pixels on a substrate 86 which has a bottom layer 88 thereunder. A plurality of concaves 92 are then formed on the substrate 86 between two adjacent bumps 90. Electrodes 94 corresponding to the bumps 90 are formed on the bottom layer 88 to generate an electric field. As shown in Fig.13B, when power is provided, only liquid crystal molecules 96 positioned above the bumps 90 are not influenced by the electric field. The rest of the liquid crystal molecules 96 are inclined from the bumps 90 toward the concaves 92, and thereby form reverse domains positioned above each concave 92.

[0041] Fig.14 is a schematic diagram of another VAN LCOS display when the frame-plus-bias driving method is adopted where Fig.14A shows a power-off situation, and Fig.14B shows a power-on situation. The differences between this VAN LCOS display and the VAN LCOS display shown in Fig.13 is that an electrode layer 98 replaces the electrodes 94 to generate an electric field.

[0042] Those skilled in the art will readily observe that numerous modifications and alterations of the device may be made while retaining the teachings of the invention. Accordingly, the above disclosure should be construed as limited only by the metes and bounds of the appended claims.